



SIPLUS S7-400 SM 421 32DI based on 6ES7421-1BL01-0AA0 with conformal coating, -25...+60 °C,

General information	
based on	6ES7421-1BL01-0AA0
Input current	
from backplane bus 5 V DC, max.	20 mA
Power loss	
Power loss, typ.	6 W
Digital inputs	
Number of digital inputs	32
Input characteristic according to IEC 61131	Type 1
Number of simultaneously controllable inputs	
• Number of simultaneously controllable inputs	32
Input voltage	
• Type of input voltage	DC
• Rated value (DC)	24 V
• for signal "0"	-30 V DC to +5 V DC
• for signal "1"	13 V DC to 30 V DC
Input current	
• for signal "0", max. (permissible quiescent current)	1.3 mA
• for signal "1", typ.	7 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— at "0" to "1", min.	1.2 ms
— at "0" to "1", max.	4.8 ms
— at "1" to "0", min.	1.2 ms
— at "1" to "0", max.	4.8 ms
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
— permissible quiescent current (2-wire sensor), max.	1.5 mA
Interrupts/diagnostics/status information	
Diagnostics function	No
Diagnostics indication LED	
• Status indicator digital input (green)	Yes
Potential separation	
Potential separation digital inputs	
• between the channels	No

• between the channels, in groups of • between the channels and backplane bus	32 Yes		
Isolation			
Isolation tested with	500 V AC/707 V DC, type test		
Ambient conditions			
Ambient temperature during operation			
• min. • max.	-25 °C; = Tmin 60 °C; = Tmax		
Ambient temperature during storage/transportation			
• min. • max.	-40 °C 70 °C		
Altitude during operation relating to sea level			
• Installation altitude above sea level, max. • Ambient air temperature-barometric pressure-altitude	5 000 m Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)		
Relative humidity			
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation		
Resistance			
Use in stationary industrial systems			
— to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *		
Use on ships/at sea			
— to biologically active substances according to EN 60721-3-6 — to chemically active substances according to EN 60721-3-6 — to mechanically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 6S3 incl. sand, dust; *		
Usage in industrial process technology			
— Against chemically active substances acc. to EN 60654-4 — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Class 3 (excluding trichlorethylene) Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)		
Remark			
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!		
Conformal coating			
• Coatings for printed circuit board assemblies acc. to EN 61086 • Protection against fouling acc. to EN 60664-3 • Military testing according to MIL-I-46058C, Amendment 7 • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Class 2 for high reliability Yes; Type 1 protection Yes; Discoloration of coating possible during service life Yes; Conformal coating, Class A		
Dimensions			
Width	25 mm		
Height	290 mm		
Depth	210 mm		
Weights			
Weight, approx.	500 g		
Classifications			
		Version	Classification
	eClass	14	27-24-22-04
	eClass	12	27-24-22-04
	eClass	9.1	27-24-22-04

eClass	9	27-24-22-04
eClass	8	27-24-22-04
eClass	7.1	27-24-22-04
eClass	6	27-24-22-04
ETIM	10	EC001419
ETIM	9	EC001419
ETIM	8	EC001419
ETIM	7	EC001419
IDEA	4	3566
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval	EMV
--------------------------	-----



[Manufacturer Declaration](#)



[China RoHS](#)

[KC](#)



For use in hazardous locations

[CCC-Ex](#)



last modified: 10/23/2025