



Figure similar

SIPLUS S7-400 CPU 416-3 based on 6ES7416-3XS07-0AB0 with conformal coating, -25...+70 °C, central processing unit with: work memory 16 MB, (8 MB code, 8 MB data), interfaces 1st interface MPI/DP 12 Mbps, 2nd interface PROFIBUS DP, 3rd interface plug-in IFM module

General information	
Product type designation	CPU 416-3
HW functional status	01
Firmware version	V7.0
based on	<a href="#">6ES7416-3XS07-0AB0</a>
Product function	
• Isochronous mode	Yes; For PROFIBUS only
Engineering with	
• Programming package	STEP 7 V5.4 or higher with HSP 261
CiR - Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	10 µs
Supply voltage	
Rated value (DC)	Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.1 A
from backplane bus 5 V DC, max.	1.3 A
from backplane bus 24 V DC, max.	450 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At each DP interface
Power loss	
Power loss, typ.	5.5 W
Memory	
Type of memory	RAM
Work memory	
• integrated	16 Mbyte
• integrated (for program)	8 Mbyte
• integrated (for data)	8 Mbyte
• expandable	No
Load memory	
• expandable FEPROM	Yes; with Memory Card (FLASH)
• expandable FEPROM, max.	64 Mbyte
• integrated RAM, max.	1 Mbyte
• expandable RAM	Yes; with Memory Card (RAM)
• expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
• with battery	Yes; all data
• without battery	No

<b>Battery</b>	
Backup battery	
• Backup current, typ.	180 µA; up to 40 °C
• Backup current, max.	850 µA
• Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
• Feeding of external backup voltage to CPU	5 V DC to 15 V DC
<b>CPU processing times</b>	
for bit operations, typ.	12.5 ns
for word operations, typ.	12.5 ns
for fixed point arithmetic, typ.	12.5 ns
for floating point arithmetic, typ.	25 ns
<b>CPU-blocks</b>	
DB	
• Number, max.	10 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	5 000; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	5 000; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Number, max.	see instruction list
• Size, max.	64 kbyte
• Number of free cycle OBs	1; OB 1
• Number of time alarm OBs	8; OB 10-17
• Number of delay alarm OBs	4; OB 20-23
• Number of cyclic interrupt OBs	9; OB 30-38 (shortest cycle that can be set = 500 µs)
• Number of process alarm OBs	8; OB 40-47
• Number of DPV1 alarm OBs	3; OB 55-57
• Number of isochronous mode OBs	4; OB 61-64
• Number of multicompacting OBs	1; OB 60
• Number of background OBs	1; OB 90
• Number of startup OBs	3; OB 100-102
• Number of asynchronous error OBs	9; OB 80-88
• Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
• per priority class	24
• additional within an error OB	2
<b>Counters, timers and their retentivity</b>	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
— preset	No times retentive
Time range	

— lower limit	10 ms
— upper limit	9 990 s
<b>IEC timer</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	Total working and load memory (with backup battery)
<b>Flag</b>	
• Size, max.	16 kbyte; Size of bit memory address area
• Retentivity available	Yes
• Retentivity preset	MB 0 to MB 15
• Number of clock memories	8; in 1 memory byte
<b>Local data</b>	
• adjustable, max.	32 kbyte
• preset	16 kbyte
<b>Address area</b>	
<b>I/O address area</b>	
• Inputs	16 kbyte
• Outputs	16 kbyte
<b>Process image</b>	
• Inputs, adjustable	16 kbyte
• Outputs, adjustable	16 kbyte
• Inputs, default	512 byte
• Outputs, default	512 byte
• consistent data, max.	244 byte
• Access to consistent data in process image	Yes
<b>Subprocess images</b>	
• Number of subprocess images, max.	15
<b>Digital channels</b>	
• Inputs	131 072
— of which central	131 072
• Outputs	131 072
— of which central	131 072
<b>Analog channels</b>	
• Inputs	8 192
— of which central	8 192
• Outputs	8 192
— of which central	8 192
<b>Hardware configuration</b>	
Number of expansion units, max.	21
connectable OPs	95
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
<b>Interface modules</b>	
• Number of connectable IMs (total), max.	6
• Number of connectable IM 460s, max.	6
• Number of connectable IM 463s, max.	4; IM 463-2
<b>Number of DP masters</b>	
• integrated	2
• via CP	10; CP 443-5 Extended
• via IM 467	4
• Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
• via interface module	1
• Number of pluggable S5 modules (via adapter capsule in central device), max.	6
<b>Number of IO Controllers</b>	
• integrated	0
• via CP	4; No mixed operation of CP443-1 EX40 and CP443-1 EX 41/EX20/GX20, max. 4 in central controller

Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: limited by number of connections
• PROFIBUS and Ethernet CPs	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
• required slots	2
Time of day	
Clock	
• Hardware clock (real-time)	Yes
• retentive and synchronizable	Yes
• Resolution	1 ms
• Deviation per day (buffered), max.	1.7 s; Power off
• Deviation per day (unbuffered), max.	8.6 s; For power On
Operating hours counter	
• Number	16
• Number/Number range	0 to 15
• Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to $2^{31}$ - 1 hours
• Granularity	1 h
• retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• on MPI, device	Yes
• to DP, master	Yes
• on DP, device	Yes
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	No; Via CP
• to IF 964 DP	Yes
Time difference in system when synchronizing via	
• MPI, max.	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFIBUS DP, 1 x PROFIBUS DP (optionally pluggable)
Number of RS 485 interfaces	2; Combined MPI / PROFIBUS DP and PROFIBUS DP
Number of other interfaces	1; PROFIBUS DP with IF 964-DP (plug-in option; MLFB: 6ES7964-2AA04-0AB0)
1. Interface	
Interface type	MPI/PROFIBUS DP
Isolated	Yes
Interface types	
• RS 485	Yes
• Output current of the interface, max.	150 mA
Protocols	
• MPI	Yes
• PROFIBUS DP master	Yes
• PROFIBUS DP device	Yes
MPI	
• Number of connections	44; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes

<b>PROFIBUS DP master</b>	
• Number of connections, max.	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
• max. number of DP devices	32
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
— activation/deactivation of DP devices	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	Yes
<b>Address area</b>	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
<b>User data per DP device</b>	
— user data per DP device, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
<b>PROFIBUS DP device</b>	
• Number of connections	32
• GSD file	<a href="http://support.automation.siemens.com/WW/view/en/113652">http://support.automation.siemens.com/WW/view/en/113652</a>
• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	No
• Address area, max.	32; Virtual slots
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
<b>Services</b>	
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave communication)	No
— DPV1	No
<b>Transfer memory</b>	
— Inputs	244 byte
— Outputs	244 byte
<b>2. Interface</b>	
<b>Interface type</b>	
Interface type	PROFIBUS DP
<b>Isolated</b>	
Isolated	Yes
<b>Interface types</b>	
• RS 485	Yes
• Output current of the interface, max.	150 mA
<b>Protocols</b>	
• PROFIBUS DP master	Yes
• PROFIBUS DP device	Yes

<b>PROFIBUS DP master</b>	
• Number of connections, max.	32
• Transmission rate, max.	12 Mbit/s
• max. number of DP devices	125
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
— activation/deactivation of DP devices	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	Yes
<b>Address area</b>	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<b>User data per DP device</b>	
— user data per DP device, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
<b>PROFIBUS DP device</b>	
• Number of connections	32
• GSD file	<a href="http://support.automation.siemens.com/WW/view/en/113652">http://support.automation.siemens.com/WW/view/en/113652</a>
• Transmission rate, max.	12 Mbit/s
• Address area, max.	32
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
<b>Services</b>	
— Routing	Yes; with interface active
<b>Transfer memory</b>	
— Inputs	244 byte
— Outputs	244 byte
<b>3. Interface</b>	
Interface type	pluggable interface module (IF), technical data as for 2nd interface
Plug-in interface modules	IF 964-DP (MLFB: 6AG1964-2AA04-2AB0)
Isolated	Yes
automatic detection of transmission rate	No
<b>Interface types</b>	
• RS 485	Yes
• Output current of the interface, max.	150 mA
<b>Protocols</b>	
• MPI	No
• PROFIBUS DP master	Yes
• PROFIBUS DP device	Yes
<b>PROFIBUS DP master</b>	
• Number of connections, max.	32
• Transmission rate, max.	12 Mbit/s
• max. number of DP devices	125
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes; S7 routing

— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
— activation/deactivation of DP devices	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV0	Yes
— DPV1	Yes
<b>Address area</b>	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<b>User data per DP device</b>	
— user data per DP device, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
<b>PROFIBUS DP device</b>	
• Number of connections	32
• GSD file	<a href="http://support.automation.siemens.com/WW/view/en/113652">http://support.automation.siemens.com/WW/view/en/113652</a>
• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	No
• Address area, max.	32
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave communication)	No
— DPV1	No
<b>Transfer memory</b>	
— Inputs	244 byte
— Outputs	244 byte
<b>Protocols</b>	
<b>SIMATIC communication</b>	
• S7 routing	Yes
<b>Open IE communication</b>	
• ISO-on-TCP (RFC1006)	Via CP 443-1 and loadable FB
— Data length, max.	1 452 bytes via CP 443-1 Adv.
<b>Web server</b>	
• supported	No
<b>Isochronous mode</b>	
Equidistance	Yes
Number of DP masters with isochronous mode	3
User data per isochronous slave, max.	244 byte
shortest clock pulse	1 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
<b>Communication functions</b>	

PG/OP communication	Yes
• Number of connectable OPs with message processing	95; When using Alarm_S/SQ and Alarm_D/DQ
• Number of connectable OPs without message processing	95
Data record routing	Yes
Global data communication	
• supported	Yes
• Number of GD loops, max.	16
• Number of GD packets, transmitter, max.	16
• Number of GD packets, receiver, max.	32
• Size of GD packets, max.	54 byte
• Size of GD packet (of which consistent), max.	1 variable
S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
• User data per job (of which consistent), max.	1 variable
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
• User data per job, max.	64 kbyte
• User data per job (of which consistent), max.	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
• User data per job, max.	8 kbyte
• User data per job (of which consistent), max.	240 byte
• Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.	64/64
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
• overall	96
• usable for PG communication	95
— reserved for PG communication	1
— adjustable for PG communication, max.	0
• usable for OP communication	95
— reserved for OP communication	1
— adjustable for OP communication, max.	0
• usable for S7 basic communication	94
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, max.	0
• usable for S7 communication	94
— reserved for S7 communication	0
— adjustable for S7 communication, max.	0
• usable for routing	47
— reserved for routing	0
— adjustable for routing, max.	0
S7 message functions	
Number of login stations for message functions, max.	95; Max. 95 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 16 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm_S blocks, max.	1 000; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
• Number of instances for alarm 8 and S7 communication blocks, max.	4 000
• preset, max.	600
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37)	32

AR_SEND)	
Number of messages	
• overall, max.	1 024
• in 100 ms grid, max.	128
• in 500 ms grid, max.	512
• in 1000 ms grid, max.	1 024
Number of additional values	
• with 100 ms grid, max.	1
• with 500, 1000 ms grid, max.	10
Test commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	
• Status/control variable	Yes; Up to 16 variable tables
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	70; Status/control
Forcing	
• Forcing	Yes
• Forcing, variables	Inputs, outputs, bit memories, peripheral inputs, peripheral outputs
• Number of variables, max.	512
Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	70 °C; = Tmax
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	

<p>— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</p>		<p>* The supplied plug covers must remain in place over the unused interfaces during operation!</p>			
<p>Conformal coating</p> <ul style="list-style-type: none"> <li>• Coatings for printed circuit board assemblies acc. to EN 61086</li> <li>• Protection against fouling acc. to EN 60664-3</li> <li>• Military testing according to MIL-I-46058C, Amendment 7</li> <li>• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>		<p>Yes; Class 2 for high reliability</p> <p>Yes; Type 1 protection</p> <p>Yes; Discoloration of coating possible during service life</p> <p>Yes; Conformal coating, Class A</p>			
<p><b>Configuration</b></p>					
<p>Configuration software</p> <ul style="list-style-type: none"> <li>• STEP 7</li> </ul>					
<p>Programming</p> <ul style="list-style-type: none"> <li>• Command set</li> <li>• Nesting levels</li> <li>• Access to consistent data in process image</li> <li>• System functions (SFC)</li> <li>• System function blocks (SFB)</li> </ul>		<p>see instruction list</p> <p>7</p> <p>Yes</p> <p>see instruction list</p> <p>see instruction list</p>			
<p>Programming language</p> <ul style="list-style-type: none"> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— CFC</li> <li>— GRAPH</li> <li>— HiGraph®</li> </ul>					
<p>Number of simultaneously active SFCs</p> <ul style="list-style-type: none"> <li>— DPSYC_FR</li> <li>— D_ACT_DP</li> <li>— RD_REC</li> <li>— WR_REC</li> <li>— WR_PARM</li> <li>— PARM_MOD</li> <li>— WR_DPARM</li> <li>— DPNRM_DG</li> <li>— RDSYSST</li> <li>— DP_TOPOL</li> </ul>		<p>2; SFC 11; per interface</p> <p>8; SFC 12; per interface</p> <p>8; SFC 59; per interface</p> <p>8; SFC 58; per interface</p> <p>8; SFC 55; per interface</p> <p>1; SFC 57; per interface</p> <p>2; SFC 56; per interface</p> <p>8; SFC 13; per interface</p> <p>8; SFC 51</p> <p>1; SFC 103; per interface</p>			
<p>Number of simultaneously active SFBs</p> <ul style="list-style-type: none"> <li>— RDREC</li> <li>— WRREC</li> </ul>		<p>8; SFB 52; per interface, but not more than 32 across all external interfaces</p> <p>8; SFB 53; per interface, but not more than 32 across all external interfaces</p>			
<p>Know-how protection</p> <ul style="list-style-type: none"> <li>• User program protection/password protection</li> <li>• Block encryption</li> </ul>					
<p>Dimensions</p>					
Width	50 mm				
Height	290 mm				
Depth	219 mm				
<p>Weights</p>					
Weight, approx.	900 g				
<p>Classifications</p>					
		Version	Classification		
		eClass	14	27-24-22-07	
		eClass	12	27-24-22-07	
		eClass	9.1	27-24-22-07	
		eClass	9	27-24-22-07	
		eClass	8	27-24-22-07	
		eClass	7.1	27-24-22-07	

eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

#### Approvals / Certificates

General Product Approval

EMV



[Manufacturer Declaration](#)



[China RoHS](#)



For use in hazardous locations

[CCC-Ex](#)



IECEx



ATEX

last modified:

6/18/2025