



Figure similar

SIPLUS S7-1200 CPU 1215C AC/DC/relay based on 6ES7215-1BG40-0XB0 with conformal coating, -40...+60 °C, start up -25 °C, compact CPU, AC/DC/relay, 2 PROFINET ports onboard I/O: 14 DI 24 V DC; 10 DQ relay 2 A; 2 AI 0-10 V DC, 2 AQ 0-20 mA DC power supply: AC 85-264 V AC @ 47-63 Hz, program/data memory 125 KB

| General information | |
|--|--|
| Product type designation | CPU 1215C AC/DC/relay |
| based on | 6ES7215-1BG40-0XB0 |
| Engineering with | |
| • STEP 7 TIA Portal configurable/integrated from version | see entry ID: 109746275 |
| Supply voltage | |
| Rated value (AC) | |
| • 120 V AC | Yes |
| • 230 V AC | Yes |
| permissible range, lower limit (AC) | 85 V |
| permissible range, upper limit (AC) | 265 V |
| Line frequency | |
| • permissible range, lower limit | 47 Hz |
| • permissible range, upper limit | 63 Hz |
| Input current | |
| Current consumption (rated value) | 100 mA at 120 V AC; 50 mA at 240 V AC |
| Current consumption, max. | 300 mA at 120 V AC; 150 mA at 240 V AC |
| Inrush current, max. | 20 A; at 264 V |
| I ² t | 0.8 A ² s |
| Output current | |
| for backplane bus (5 V DC), max. | 1 600 mA; Max. 5 V DC for SM and CM |
| Encoder supply | |
| 24 V encoder supply | |
| • 24 V | 20.4 to 28.8V |
| Power loss | |
| Power loss, typ. | 14 W |
| Memory | |
| Work memory | |
| • integrated | 100 kbyte |
| Load memory | |
| • integrated | 4 Mbyte |
| • Plug-in (SIMATIC Memory Card), max. | with SIMATIC memory card |
| Backup | |
| • present | Yes |
| • maintenance-free | Yes |
| • without battery | Yes |
| CPU processing times | |
| for bit operations, typ. | 0.08 µs; / instruction |

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| for word operations, typ. | 1.7 µs; / instruction |
| for floating point arithmetic, typ. | 2.3 µs; / instruction |
| CPU-blocks | |
| Number of blocks (total) | DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used |
| OB | |
| • Number, max. | Limited only by RAM for code |
| Data areas and their retentivity | |
| Retentive data area (incl. timers, counters, flags), max. | 14 kbyte |
| Flag | |
| • Size, max. | 8 kbyte; Size of bit memory address area |
| Local data | |
| • per priority class, max. | 16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB |
| Address area | |
| Process image | |
| • Inputs, adjustable | 1 kbyte |
| • Outputs, adjustable | 1 kbyte |
| Hardware configuration | |
| Number of modules per system, max. | 3 comm. modules, 1 signal board, 8 signal modules |
| Time of day | |
| Clock | |
| • Hardware clock (real-time) | Yes |
| • Backup time | 480 h; Typical |
| • Deviation per day, max. | ±60 s/month at 25 °C |
| Digital inputs | |
| Number of digital inputs | 14; Integrated |
| • of which inputs usable for technological functions | 6; HSC (High Speed Counting) |
| Sourcing/sinking input | Yes |
| Number of simultaneously controllable inputs | |
| all mounting positions | |
| — up to 40 °C, max. | 14 |
| Input voltage | |
| • Rated value (DC) | 24 V |
| • for signal "0" | 5 V DC at 1 mA |
| • for signal "1" | 15 V DC at 2.5 mA |
| Input delay (for rated value of input voltage) | |
| for standard inputs | |
| — parameterizable | Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four |
| — at "0" to "1", min. | 0.2 ms |
| — at "0" to "1", max. | 12.8 ms |
| for interrupt inputs | |
| — parameterizable | Yes |
| for technological functions | |
| — parameterizable | Yes; Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz |
| Cable length | |
| • shielded, max. | 500 m; 50 m for technological functions |
| • unshielded, max. | 300 m; for technological functions: No |
| Digital outputs | |
| Number of digital outputs | 10; Relays |
| Switching capacity of the outputs | |
| • with resistive load, max. | 2 A |
| • on lamp load, max. | 30 W with DC, 200 W with AC |
| Output delay with resistive load | |
| • "0" to "1", max. | 10 ms; max. |
| • "1" to "0", max. | 10 ms; max. |
| Relay outputs | |
| • Number of relay outputs | 10 |

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| • Number of operating cycles, max. | mechanically 10 million, at rated load voltage 100 000 |
| Cable length | |
| • shielded, max. | 500 m |
| • unshielded, max. | 150 m |
| Analog inputs | |
| Number of analog inputs | 2 |
| Input ranges | |
| • Voltage | Yes |
| Input ranges (rated values), voltages | |
| • 0 to +10 V | Yes |
| — Input resistance (0 to 10 V) | ≥100k ohms |
| Cable length | |
| • shielded, max. | 100 m; twisted and shielded |
| Analog outputs | |
| Number of analog outputs | 2 |
| Output ranges, current | |
| • 0 to 20 mA | Yes |
| Analog value generation for the inputs | |
| Integration and conversion time/resolution per channel | |
| • Resolution with overrange (bit including sign), max. | 10 bit |
| • Integration time, parameterizable | Yes |
| • Conversion time (per channel) | 625 µs |
| Encoder | |
| Connectable encoders | |
| • 2-wire sensor | Yes |
| 1. Interface | |
| Interface type | PROFINET |
| Isolated | Yes |
| automatic detection of transmission rate | Yes |
| Autonegotiation | Yes |
| Autocrossing | Yes |
| Interface types | |
| • RJ 45 (Ethernet) | Yes |
| • Number of ports | 2 |
| • integrated switch | Yes |
| Protocols | |
| • PROFINET IO Controller | Yes |
| • PROFINET IO Device | Yes |
| • SIMATIC communication | Yes |
| • Open IE communication | Yes; Optionally also encrypted |
| • Web server | Yes |
| • Media redundancy | Yes |
| PROFINET IO Controller | |
| • Transmission rate, max. | 100 Mbit/s |
| Services | |
| — PG/OP communication | Yes; encryption with TLS V1.3 pre-selected |
| — Isochronous mode | No |
| — IRT | No |
| — PROFIenergy | No |
| — Prioritized startup | Yes |
| — Number of IO devices with prioritized startup, max. | 16 |
| — Number of connectable IO Devices, max. | 16 |
| — Number of connectable IO Devices for RT, max. | 16 |
| — of which in line, max. | 16 |
| — Activation/deactivation of IO Devices | Yes |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8 |
| — Updating time | The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity |

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| | of configured user data. |
| PROFINET IO Device | |
| Services | |
| — PG/OP communication | Yes; encryption with TLS V1.3 pre-selected |
| — Isochronous mode | No |
| — IRT | No |
| — PROFINergy | Yes |
| — Shared device | Yes |
| — Number of IO Controllers with shared device, max. | 2 |
| Protocols | |
| Supports protocol for PROFINET IO | Yes |
| PROFIsafe | No |
| PROFIBUS | Yes; CM 1243-5 (master) or CM 1242-5 (slave) required |
| OPC UA | Yes; OPC UA Server |
| AS-Interface | Yes; CM 1243-2 required |
| Protocols (Ethernet) | |
| • TCP/IP | Yes |
| • DHCP | No |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |
| Redundancy mode | |
| Media redundancy | |
| — MRP | Yes; as MRP redundancy manager and/or MRP client |
| — MRPD | No |
| SIMATIC communication | |
| • S7 routing | Yes |
| Open IE communication | |
| • TCP/IP | Yes |
| — Data length, max. | 8 kbyte |
| • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 8 kbyte |
| • UDP | Yes |
| — Data length, max. | 1 472 byte |
| Web server | |
| • supported | Yes |
| • User-defined websites | Yes |
| OPC UA | |
| • Runtime license required | Yes; "Basic" license required |
| • OPC UA Server | Yes; data access (read, write, subscribe), method call, runtime license required |
| — Application authentication | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| — Number of sessions, max. | 10 |
| — Number of subscriptions per session, max. | 5 |
| — Sampling interval, min. | 100 ms |
| — Publishing interval, min. | 200 ms |
| — Number of server methods, max. | 20 |
| — Number of monitored items, recommended max. | 1 000 |
| — Number of server interfaces, max. | 2 |
| — Number of nodes for user-defined server interfaces, max. | 2 000 |
| Further protocols | |
| • MODBUS | Yes |
| Communication functions | |
| S7 communication | |
| • supported | Yes |
| • as server | Yes |
| • as client | Yes |

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| • User data per job, max. | See online help (S7 communication, user data size) |
| Number of connections | |
| • overall | PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC UA Connections: 0 reserved / 10 max; Total Connections: 34 reserved / 68 max |
| Test commissioning functions | |
| Status/control | |
| • Status/control variable | Yes |
| • Variables | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| Forcing | |
| • Forcing | Yes |
| Diagnostic buffer | |
| • present | Yes |
| Traces | |
| • Number of configurable Traces | 2 |
| • Memory size per trace, max. | 512 kbyte |
| Interrupts/diagnostics/status information | |
| Diagnostics indication LED | |
| • RUN/STOP LED | Yes |
| • ERROR LED | Yes |
| • MAINT LED | Yes |
| Integrated Functions | |
| Counter | |
| • Number of counters | 6 |
| • Counting frequency, max. | 100 kHz |
| Frequency measurement | Yes |
| controlled positioning | Yes |
| Number of position-controlled positioning axes, max. | 8 |
| Number of positioning axes via pulse-direction interface | Up to 4 with SB 1222 |
| PID controller | Yes |
| Number of alarm inputs | 4 |
| Potential separation | |
| Potential separation digital inputs | |
| • Potential separation digital inputs | 500 V AC for 1 minute |
| • between the channels, in groups of | 1 |
| Potential separation digital outputs | |
| • Potential separation digital outputs | Relays |
| • between the channels | No |
| • between the channels, in groups of | 2 |
| EMC | |
| Interference immunity against discharge of static electricity | |
| • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 | Yes |
| — Test voltage at air discharge | 8 kV |
| — Test voltage at contact discharge | 6 kV |
| Interference immunity to cable-borne interference | |
| • Interference immunity on supply lines acc. to IEC 61000-4-4 | Yes |
| • Interference immunity on signal cables acc. to IEC 61000-4-4 | Yes |
| Interference immunity against voltage surge | |
| • Interference immunity on supply lines acc. to IEC 61000-4-5 | Yes |
| Interference immunity against conducted variable disturbance induced by high-frequency fields | |
| • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 | Yes |
| Emission of radio interference acc. to EN 55 011 | |
| • Limit class A, for use in industrial areas | Yes; Group 1 |
| • Limit class B, for use in residential areas | Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011 |

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| Degree and class of protection | |
| IP degree of protection | IP20 |
| Standards, approvals, certificates | |
| Siemens Eco Profile (SEP) | Siemens EcoTech |
| Ecological footprint | |
| • environmental product declaration | Yes; type II acc. to ISO 14021 |
| Global warming potential | |
| — global warming potential, (total) [CO2 eq] | 106 kg |
| — global warming potential, (during production) [CO2 eq] | 18.5 kg |
| — global warming potential, (during operation) [CO2 eq] | 88.2 kg |
| — global warming potential, (after end of life cycle) [CO2 eq] | -1.1 kg |
| Ambient conditions | |
| Free fall | |
| • Fall height, max. | 0.3 m; five times, in product package |
| Ambient temperature during operation | |
| • min. | -40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C |
| • max. | 60 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position |
| • At cold restart, min. | -25 °C |
| Ambient temperature during storage/transportation | |
| • min. | -40 °C |
| • max. | 70 °C |
| Altitude during operation relating to sea level | |
| • Installation altitude above sea level, max. | 2 000 m |
| • Ambient air temperature-barometric pressure-altitude | Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); above 2 000 m max. 132 V AC |
| Relative humidity | |
| • With condensation, tested in accordance with IEC 60068-2-38, max. | 100 %; RH incl. condensation/frost (no commissioning under condensation conditions) |
| Vibrations | |
| • Vibration resistance during operation acc. to IEC 60068-2-6 | 2 g (m/s ²) wall mounting, 1 g (m/s ²) DIN rail |
| • Operation, tested according to IEC 60068-2-6 | Yes |
| Shock testing | |
| • tested according to IEC 60068-2-27 | Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms |
| Resistance | |
| Coolants and lubricants | |
| — Resistant to commercially available coolants and lubricants | Yes; Incl. diesel and oil droplets in the air |
| Use in stationary industrial systems | |
| — to biologically active substances according to EN 60721-3-3 | Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request |
| — to chemically active substances according to EN 60721-3-3 | Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * |
| — to mechanically active substances according to EN 60721-3-3 | Yes; Class 3S4 incl. sand, dust, * |
| Use on ships/at sea | |
| — to biologically active substances according to EN 60721-3-6 | Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request |
| — to chemically active substances according to EN 60721-3-6 | Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * |
| — to mechanically active substances according to EN 60721-3-6 | Yes; Class 6S3 incl. sand, dust; * |
| Usage in industrial process technology | |
| — Against chemically active substances acc. to EN 60654-4 | Yes; Class 3 (excluding trichlorethylene) |
| — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 | Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil) |

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| Remark | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 | * The supplied plug covers must remain in place over the unused interfaces during operation! | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Conformal coating | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <ul style="list-style-type: none">• Coatings for printed circuit board assemblies acc. to EN 61086• Protection against fouling acc. to EN 60664-3• Military testing according to MIL-I-46058C, Amendment 7• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A | Yes; Class 2 for high reliability Yes; Type 1 protection Yes; Discoloration of coating possible during service life Yes; Conformal coating, Class A | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Configuration | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Programming | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Programming language | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| — LAD | Yes | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| — FBD | Yes | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| — SCL | Yes | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Know-how protection | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <ul style="list-style-type: none">• User program protection/password protection• Copy protection• Block protection | Yes Yes Yes | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Access protection | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <ul style="list-style-type: none">• protection of confidential configuration data• Protection level: Write protection• Protection level: Read/write protection• Protection level: Complete protection• User administration• Number of users• Number of groups• Number of roles | Yes Yes Yes Yes Yes; device-wide 42 14 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Cycle time monitoring | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <ul style="list-style-type: none">• adjustable | Yes | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Dimensions | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Width | 130 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Height | 100 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Depth | 75 mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Weights | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Weight, approx. | 550 g | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Classifications | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <table><tr><td></td><td>Version</td><td>Classification</td></tr><tr><td>eClass</td><td>14</td><td>27-24-22-07</td></tr><tr><td>eClass</td><td>12</td><td>27-24-22-07</td></tr><tr><td>eClass</td><td>9.1</td><td>27-24-22-07</td></tr><tr><td>eClass</td><td>9</td><td>27-24-22-07</td></tr><tr><td>eClass</td><td>8</td><td>27-24-22-07</td></tr><tr><td>eClass</td><td>7.1</td><td>27-24-22-07</td></tr><tr><td>eClass</td><td>6</td><td>27-24-22-07</td></tr><tr><td>ETIM</td><td>10</td><td>EC000236</td></tr><tr><td>ETIM</td><td>9</td><td>EC000236</td></tr><tr><td>ETIM</td><td>8</td><td>EC000236</td></tr><tr><td>ETIM</td><td>7</td><td>EC000236</td></tr><tr><td>IDEA</td><td>4</td><td>3565</td></tr><tr><td>UNSPSC</td><td>15</td><td>32-15-17-05</td></tr></table> | | Version | Classification | eClass | 14 | 27-24-22-07 | eClass | 12 | 27-24-22-07 | eClass | 9.1 | 27-24-22-07 | eClass | 9 | 27-24-22-07 | eClass | 8 | 27-24-22-07 | eClass | 7.1 | 27-24-22-07 | eClass | 6 | 27-24-22-07 | ETIM | 10 | EC000236 | ETIM | 9 | EC000236 | ETIM | 8 | EC000236 | ETIM | 7 | EC000236 | IDEA | 4 | 3565 | UNSPSC | 15 | 32-15-17-05 |
| | Version | Classification | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| eClass | 14 | 27-24-22-07 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| eClass | 12 | 27-24-22-07 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| eClass | 9.1 | 27-24-22-07 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| eClass | 9 | 27-24-22-07 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| eClass | 6 | 27-24-22-07 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| ETIM | 10 | EC000236 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| ETIM | 9 | EC000236 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| ETIM | 8 | EC000236 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| ETIM | 7 | EC000236 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| IDEA | 4 | 3565 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| UNSPSC | 15 | 32-15-17-05 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Approvals / Certificates | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| General Product Approval | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

[Manufacturer Declaration](#)



[China RoHS](#)



[Metrological Approval](#)

| EMV | Maritime application | Environment |
|---|---|---|
| KC  |  |  |

last modified:

7/30/2025 